

Description

The ZL3.S-AH121/ZL3.S-AH122 is a specialized Motorized Roller ZPA Driver Module for Holjeron MDRs. It includes the following features:

- * 6 PNP Auxiliary I/O points to provide enhanced diagnostic and control functions.
- * ZPA logic is pre-programmed on-board. The controller can also be operated in Slave, Manual or Train modes.
- * RJ-11 quick connect Autosensing NPN/PNP sensor input with sensor missing detection.
- * Snap-in mounting plate for easy installation available.
- * A 'Seek Mode' can be implemented at power up to determine if a load is in the zone but not blocking the sensor.



Warranty/Remedy

Seller warrants its products to be free from defects in design, material and workmanship under normal use and service. Seller will repair or replace without charge any such products it finds to be so defective on its return to Seller within 18 months after date of shipment by Seller. **The foregoing is in lieu of all other expressed or implied warranties (except title), including those of merchantability and fitness for a particular purpose.** The foregoing is also purchaser's sole remedy and is in lieu of all other guarantees, obligations, or liabilities or any consequences incidental, or punitive damages attributable to negligence or strict liability, all by way of example.

Specifications

Part Number	ZL3.S-AH121 Rev. 01	ZPA Controller for 22W Holjeron MDRs
	ZL3.S-AH122 Rev. 01	ZPA Controller for 35W Holjeron MDRs
Electrical Power	Termination	Plug-In, Lever Clamp Terminal
	Voltage Range	24 VDC (+/- 10%)
Motor Connection	Current Consumption, Max	100mA plus Powered Roller, Sensor and AUX I/O
	Type	Holjeron MDR
Sensor Input	Number	One (1)
	Termination	10-pin JST Connector (22W and 35W)
ZoneLink® Ports	Voltage Range	24 VDC
	Max Current	2.5A 22W / 3.6A 35W
Auxiliary I/O	Type	Autosensing NPN or PNP
	Number	One (1)
Environmental	Sensor Power Voltage	RJ-11
	Sensor Input Voltage Range	24 VDC
	Maximum Sensor Power Current	0 to 30VDC
	Sourcing Sensor Current	50 mA
	Sinking Sensor Current	11 mA Max (Input pulled to 24V)
		4.3mA Max (Input pulled to 0V)
	Type	Current Sinking Inputs/Outputs
	Number	Two (2)
	Termination	RJ-45
	Voltage Range	24 VDC
	Maximum Current	20 mA
	See Wiring Section	6 PNP configured as 3 IN and 3 OUT
	Temperature	Storage -30° to 70° C (-22° to 158° F)
	Humidity	Operating 0° to 60° C (32° to 140° F)
	Vibration	5-95% RH, non-condensing
	Shock	2G at 10 to 500 Hz
		10G

Wiring

Auxiliary (AUX) I/O Specifications

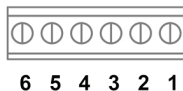
Inputs

Type	PNP
Number	3
Termination	Plug-in, lever clamp
Input Voltage Range	0 to 24VDC
Current	5.3 mA Max

Outputs

Type	PNP
Number	3
Termination	Plug-in, lever clamp
Output Power Voltage	24 VDC
Output Voltage Range	0 to 24VDC
Current	250 mA Max @ 25° C

* Self-resetting fuses for overcurrent.



Auxiliary I/O Functions - Default

Pin	I/O	Function
1	Input	Workstation Hold (RUN in Manual Mode)
2	Input	RTS (SW3 OFF) or CTS (SW3 ON) (DIR in Manual Mode)
3	Input	Reserved (BYPASS in Manual Mode)
4	Output	RTS (SW3 ON) or CTS (SW3 OFF)
5	Output	Sensor State
6	Output	Critical Fault (ON when no fault). See detailed description of operation in the Fault Section.

24 VDC Power Wiring



Pin	Signal
1	24 VDC
2	Common

module must be 24 VDC. Power supplies should be sized to allow each powered roller zone twice the continuous current rating of the roller. Consult the roller specifications to determine continuous current ratings.

Sensor Wiring

The zone sensor plugs directly into an RJ-11 connection. The controllers are compatible with both PNP and NPN sensors. Consult Holjeron or your sensor manufacturer for appropriate models.

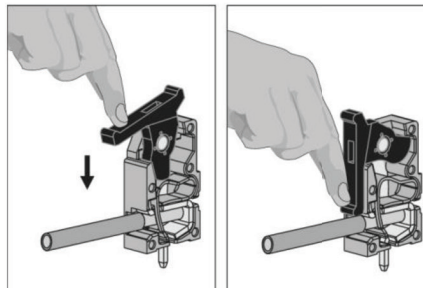
RJ-11 Sensor Jack Connector



Pin	Signal
1	Reserved
2	24 VDC
3	Sensor Input 1
4	Reserved
5	Ground
6	Reserved

Lever Actuated Terminal Block – 2-pin Power and 6-pin Auxiliary I/O 5.08mm Pluggable Terminal Blocks

Operating the lever-actuated terminal blocks is very easy. Simply insert up to 14 gauge wire and lower the lever until it snaps. To release the wire, raise the lever.



DIP Switch Settings

Factory default settings are all OFF

Switch	Function	OFF	ON
1	Roller Rotation	CCW	CW
2	Reserved		
3	External Interface	Upstream	Downstream
4	Sensor Type	Normally Open	Normally Closed
5	Control Mode	See Control Mode Table 1	
6			
7	Brake Mode	See Braking Options Table 2	
8			

Note on Sensor Configuration (Switch 4):

Switch 4 can be used to invert the sensor signal. Holjeron provides an LED for photo sensor status on the controller. When the LED is ON, that is an indication that there is a load present. Adjust the switch such that the LED is on when a load is present for proper operation. Switch 4 in the OFF position is typically used for diffuse sensors where the signal is Normally Open (off) and the circuit is closed when the load is present. Switch 4 in the ON position is typically used for retroreflective sensors where the signal is Normally Closed (on) and the circuit is opened when the load is present.

Control Mode Table 1

Control Mode	SW5	SW6
ZPA - Singulation	OFF	OFF
Train	ON	OFF
Slave*	OFF	ON
Manual	ON	ON

*If the direction of the Master is changed, the direction of the Slave must also be changed.

Braking Options Table 2

Braking Option	SW7	SW8
Dynamic Braking	OFF	OFF
Electronic Brake	ON	OFF
Mechanical Brake	OFF	ON
Free Roll	ON	ON

Note: Dynamic Braking is employed to stop the roller under all conditions except Free Roll. Electronic or mechanical braking is employed to hold the roller after stopping (zero motion hold). When a mechanical brake roller is connected, the mechanical brake will engage on power loss in all braking modes.

Rotary Switch RPM Settings

The formula for determining Feet per Minute (FPM) from the RPM is as follows:

$$(\text{Roller Diameter} \times 3.14 \times \text{RPM}) / (12 \times \text{Gear Ratio})$$

Factory default setting is 0

Setting	ZL3.S-AH121	ZL3.S-AH122
0	600	750
1	900	938
2	1200	1125
3	1500	1313
4	1800	1500
5	2100	1688
6	2400	1875
7	2700	2063
8	3000	2250
9	3300	2438
A	3600	2625
B	3900	2813
C	4200	3000
D	4500	3188
E	4800	3375
F	DotS	DotS



Setting the Rotary Switch to 'F' for DotS protocol sets the Control Mode and Speed to the current DotS value. Once in DotS mode, changes to the Rotary Switch only take effect after power cycling. It is recommended that the Rotary Switch only be changed when the device is not powered.

Indication

There are 2 LED's on the ZPA Controller next to the power terminal block. They are labeled SENSOR and STATUS.

The SENSOR LED illuminates amber when the connected sensor has actuated.

The STATUS LED is dual color (red/green). A steady green light indicates normal operation. Warnings and Faults are indicated through a series of red and green flashes. Consecutive green flashes indicate a Warning. Red flashes indicate Faults. The number of red flashes denotes the severity of the condition, while subsequent green flashes define the specific condition.

STATUS LED States

Status LED	Indication
Solid Green	The unit is operating properly.
Solid Red	On for 0.5 seconds on startup. After startup, a solid red STATUS may mean the unit has failed and needs to be replaced.
Flashing Green	WARNINGS The unit is still functioning but has a condition that should be checked.
1 Red flash, followed by 1 or more Green flashes	APPLICATION FAULT The motor has stopped. The controller will try to clear the fault condition.
2 Red flashes, followed by 1 or more Green flashes	CRITICAL FAULT The motor has stopped. Depending on the fault, the motor and/or ZPA module may need to be replaced.

Warnings

There are two (2) types of warnings: Application and Predictive. Warnings do not stop the motor from running. Instead, they are an indicator that some form of corrective action is needed. While it is not possible to tell from the flashing green warning LED which warning is indicated, the controller can be queried via .S to determine which warning is active.

Warnings (All Green Flashes)

Indication
Excessive Current Limit – when the motor is running, every 10 milliseconds the current being consumed by the powered roller is measured and a moving average is updated. If more than 80% of the measurements are at the current limit level then a warning is activated.
Excessive Motor Stalls – each time the motor is forcibly stopped by external conditions, the Motor Stall Fault is checked and a moving average is updated. If the motor stops due to a stall more than 10% of the time then a warning is activated.
Design Life – a Holjeron MDR has a design life of 25,000 hours. When the motor has run for more than the design life a warning is indicated.
Low Current – the ZPA Module is reading a current that is below the normal No Load value.

Faults

Two (2) types of faults occur in ZoneLink[®] ZPA Modules: Application and Critical. Faults cause the motor to stop running, and may require intervention to get a system back operational.

Faults are reported over the AUX I/O (see chart). Any Application or Critical Fault will trigger the AUX I/O Fault.


Application Faults can be reset or cleared to get a system running. The controller will continuously try to run the motor based on the chart below.

Critical Faults typically cannot be cleared, and usually require changing either the motor or ZPA Module. When a critical fault occurs, there are no attempts to restart the motor.

Faults also cause the ZoneLink[®] Fault Output to be ON.

Application Faults (1 Red Flash, followed by Green Flashes)

Green Flashes	Indication
1	Motor Stall – the ZPA Module is trying to run the motor, yet it hasn't moved for a full second. The motor will attempt to restart after a ten second delay.
2	Motor Thermistor Fault – the temperature inside the motor is too high. The motor will restart when the motor cools down. (Holjeron MDRs only)
3	Jam Fault – the sensor has been blocked for twice the length of the Jam Timer. The motor will stop
4	Controller Thermistor Fault - the temperature inside the electronics is too high. The motor will restart when the controller cools down.

 Application Faults are reported over the AUX I/O. When an Application Fault is attempting to restart the roller, the AUX I/O Fault is removed.

Critical Faults (2 Red Flashes, followed by Green Flashes)

Green Flashes	Indication
1	Commutation Fault – the circuit that controls the motor commutation has failed.
2	Photo Sensor Missing. The fault is based on no current being monitored to the photo sensor RJ-11 port. Motor will be stopped.*
3	Low Supply Voltage Fault – the fault activates if the supply voltage to the controller falls below 16VDC.
4	Reserved

* This fault is disabled when the controller is in Slave or Manual mode.



Critical Faults are reported over the AUX I/O and are maintained until the condition is cleared.

Fault/Warning Register

The Fault Register maintains a record of faults and warnings in two records: a real-time instantaneous register and a locked register (historic). Each register consist of 2 bytes as shown below. They can be accessed over .S protocol.

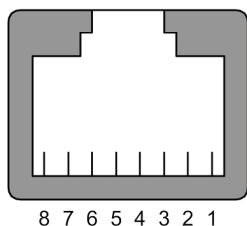
Fault Register	
Bit	Description
0	Commutation Fault
1	Photosensor Missing
2	Low Supply Voltage
3	Reserved
4	Motor Stall
5	Motor Thermistor Fault
6	Jam Fault
7	Controller Thermistor Fault
Warning Register	
Bit	Description
0	Excessive Current Limit
1	High No-Load Current
2	Excessive Motor Stalls
3	Design Life End
4	Jam Warning
5	Low Supply Voltage Warning
6	Motor Thermistor Warning
7	Controller Thermistor Warning

ZoneLink®

ZoneLink® is the communications layer between controllers that provides control signals, diagnostic data, and access to .S configuration attributes. ZoneLink .S Attributes are accessed using an RS-232 to ZoneLink interface, Part Number ZL.S-F32 or a USB connected ZTC-F64 Multi-Configuration Tool.

The ZoneLink® connections are RJ-45 jacks with pin assignments as defined in the diagram below. ZoneLink® is designed to use standard Ethernet patch cables (Category 5, 5e or 6).

ZoneLink® RJ-45 Connector



ZoneLink® Pin Assignments

Pin	Function	Upstream	Downstream
1	RTS	Input	Output
2	CTS	Output	Input
3	DIRECTION	Input	Output
4	RUN	Input	Output
5	FAULT	Output	Input
6	BYPASS	Input	Output
7	.S COMMUNICATIONS	Bidirectional	Bidirectional
8	COMMON	Pass-Through	

RTS/CTS Definitions:

I/O	Entry Zone Function	Exit Zone Function
Output to PLC	CTS ↑	RTS ↓
Input from PLC	RTS ↓	CTS ↑

Entry Zone CTS/RTS Operation:

- CTS: Output to PLC. “Clear to Send” is always sent upstream as an output from the controller and received upstream by the PLC as an Input.
- RTS: Input from PLC. “Ready to Send” is always sent downstream by the PLC as an output and received downstream by the controller as an Input.

Exit Zone CTS/RTS Operation:

- RTS: Output to PLC. “Ready to Send” is always sent downstream as an output from the controller and received downstream by the PLC as an input.
- CTS: Input from PLC. “Clear to Send” is always sent upstream by the PLC as an output and received upstream by the controller as an input.

ZL3.S-AH121_AH122

Updated: 03/2025

Installation Instructions and Data Sheet
ZoneLink[®] .S Attributes Table - ZL3.S-AH121/AH122

ZoneLink .S Attributes are accessed using an RS-232 to ZoneLink interface (ZL.S-F32) or F64 Multi-Protocol Configuration Tool (ZTC-F64-DOTS)

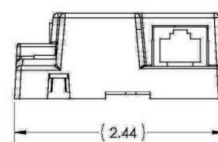
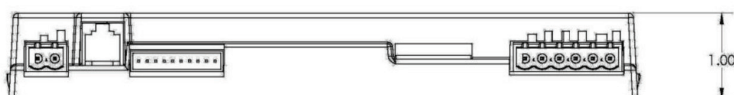
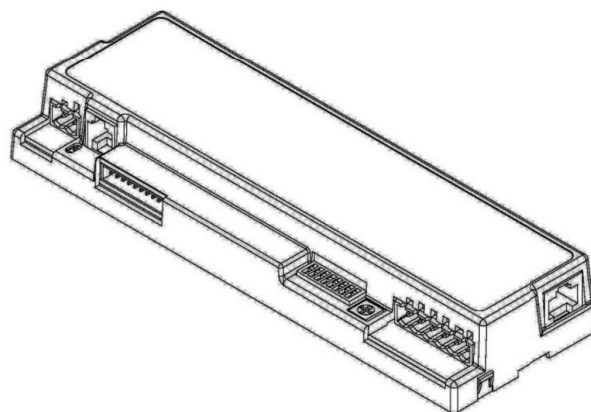
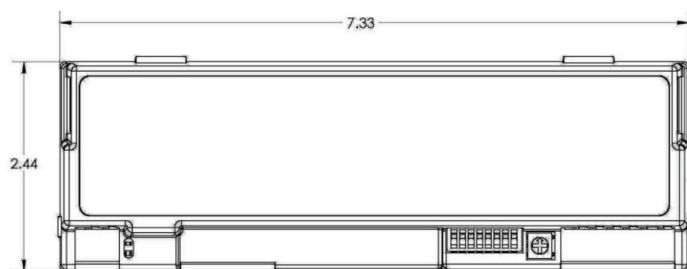
Attribute#	Attribute Name	Description/Notes	Type	Units	Default	Range
0	Product code	ZL3.S-AH121 = 16, ZL3.S-AH122 = 17	Byte	-	16/17	N/A
1	Input variable		4 Bytes	-		N/A
2	Output variable		4 Bytes	-		N/A
4	Motor serial number	Smartroller E ² only.	-	-	-	-
7	Faults and warnings	Diagnostic Register - Instantaneous	2 Bytes	-		N/A
8	Faults and warnings	Diagnostic Register - Locked	2 Bytes	-		N/A
10	Catalog listing	ZL3.S-AH121 or ZL3.S-AH122	Bytes	-		N/A
11	Software Version					
13	Motor power	22W/35W				
14	Motor poles				4	
16	Motor RPS	Revolutions per second/*60 for RPM	Word	RPS		N/A
17	Normal speed setpoint		Word	RPM	1800	1 - 10000
18	Override/Bypass speed setpoint		Word	RPM	2400	1 - 10000
20	Current setpoint	2.6A 22W / 3.6A 35W	Word	mA	2600/3600	1 – 8000
21	Boosted current setpoint	3.4A 22W / 4.7A 35W	Word	mA	3400/4700	1 - 8000
22	Startup Transfer Enable	‘Seek’ on power up. Default is Disabled	Byte		0	0-1
23	Motor current		Word	mA		N/A
24	Motor temperature	‘Motor Thermistor Fault’ in the Fault Table	Word	0.1C		N/A
25	FET temperature	‘Controller Thermistor Fault’ in the Fault Table	Word	0.1C		N/A
26	Acceleration rate	600 (RPM/10ms)	Word	RPM/*	600	1 - 8000
27	Deceleration rate	900 (RPM/10ms)	Word	RPM/*	3600	1 - 8000
29	Operating time	‘Design Life’ in the Warning Table	Word	Hrs	0	N/A
31	Control mode	0-Singulation /1-Train/2-Slave/3-Manual	Byte	-	0	0 – 3
32	Jam timer		Byte	0.1S	80	1 – 255
33	Transfer timer		Byte	0.1S	40	1 – 255
34	Gap timer		Byte	10mS	15	1 – 255
35	Sleep timer		Byte	0.1S	20	0 – 255
36	Release timer		Byte	10mS	25	0 – 255
42	Hold Timer		Byte	0.1S	40	0 – 255
43	Supply Voltage	‘Low Supply Voltage’ in the Fault Table	Word	0.1V		N/A
49	Max % current limit		Word	%*100	8000	1 - 10000
50	Max % stalled		Word	%*100	1000	1 - 10000
51	Max no-load current		Word	mA	700	1 - 5000
52	Operating life		Word	Hrs	25000	1 - 40000
56	Min motor temp		Word	0.1C		
57	Max motor temp		Word	0.1C		
60	Line speed setpoint	SmartRoller E ² only.	Word	Ft/Min		1 - 1000
61	Line speed	SmartRoller E ² only.	Word	Ft/Min		
62	Minimum sensor current	0 = Disabled ‘Photosensor Missing’ in the Fault Table	Byte	0.1mA	50	0-255

Timers

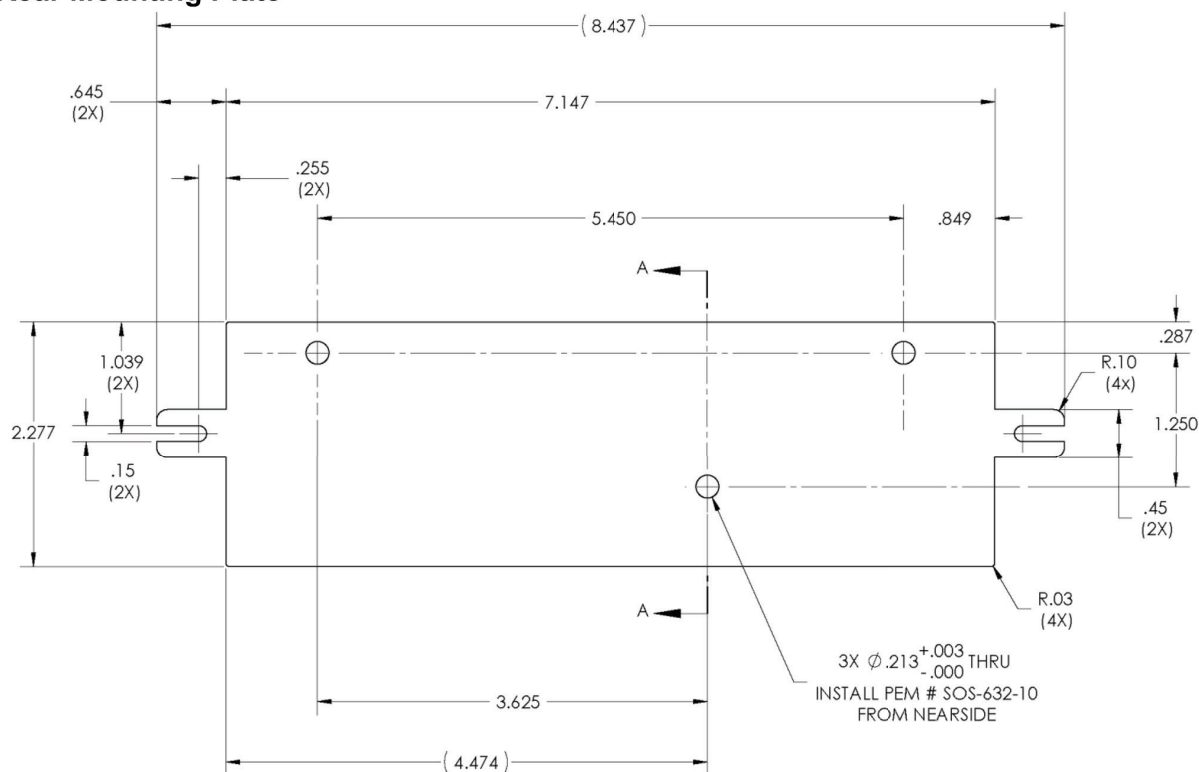
ZoneLink® ZPA modules are equipped with a set of timers that can be used to tailor functionality in certain applications. ZoneLink .S Attributes are accessed using an RS-232 to Zonelink interface (ZL.S-F32) or F64 Multi-Protocol Configuration Tool (ZTC-F64-DOTS). Listed below are the timer's functional descriptions, default values, ranges, and .S attribute numbers:

Timer	Description	Timer Default	Timer Units	Timer Range	.S Attribute#
Release Delay Timer	When a product is accumulated, the release timer delays how long a load is held before it is released downstream. This is used to ensure gaps between loads.	25	10ms	0-255	36
Gap Timer	When running, attempts to maintain a gap between units.	3	10ms	1-255	34
Transfer Timer	Once a load is released and cleared the upstream sensor, the transfer timer is used to ensure the load reaches the downstream sensor. If the Transfer Timer expires, the accumulation logic is reset.	40	.1sec	1-255	33
Sleep Timer	Once a load clears the downstream sensor, and there are no other loads being released into the zone, the zone will run for the length of the sleep timer before turning off.	20	.1sec	0-255	35
Jam Timer	If a zone is running to transfer a load, and the downstream sensor remains blocked for the length of the Jam Timer, then the module will stop the zone and indicate a fault. The controller will retry in approx. 10 seconds.	80	.1sec	1-255	32
Hold Timer	If the hold input is active and the sensor transitions from blocked to unblocked, the hold timer is started. The zone will not give a CTS to the upstream zone or start running until the hold timer expires.	40	.1sec	0-255	42

Dimensions (inches)



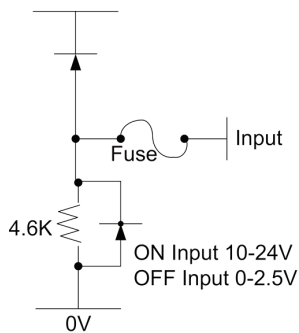
Rear Mounting Plate



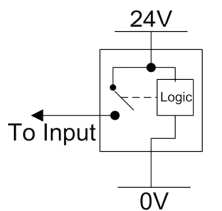
AUX I/O Wiring Diagrams

Input

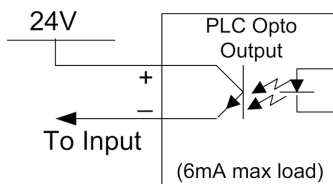
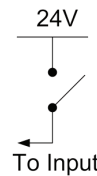
Equivalent
Circuit
24V



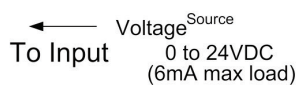
PNP Sensor



Switch or Relay Contact

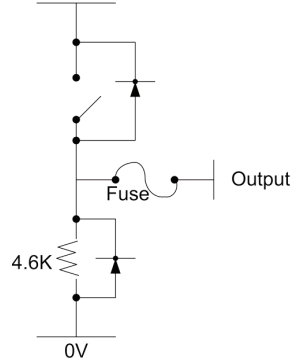


Voltage Input

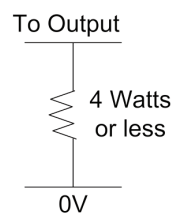


Output

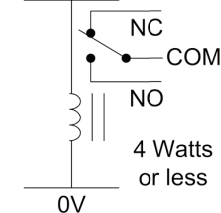
Equivalent
Circuit
24V



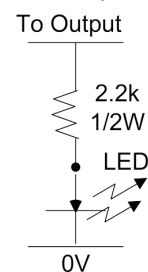
Resistive Load/Heater



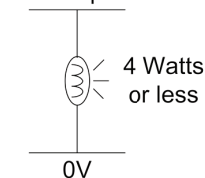
24V Coil Relay To Output



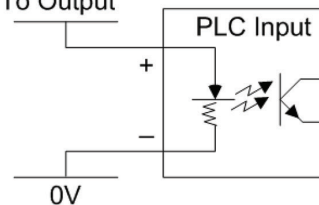
LED Output



Bulb To Output



To Output



**EMERGENCY STOPS
AND SAFETY RELAYS**

It is generally considered good safety practice to have E-stop and/or safety relays/controllers installed in any conveyor system, especially one with multiple control system voltages. Many state and local regulations/codes require them. Please consult qualified personnel who plan and design safety equipment for machines and systems and are familiar with the regulations governing safety in the workplace and accident prevention.

Warranty/Remedy

Seller warrants its products, for 18 months after the date of shipment by Seller, to be free from defects in design, material and workmanship under normal use and service. Seller will repair or replace without charge any such products it finds to be so defective upon its return to Seller within the warranty period. **The foregoing is in lieu of all other expressed or implied warranties (except title), including those of merchantability and fitness for a particular purpose.** The foregoing is also purchaser's sole remedy and is in lieu of all other guarantees, obligations, or liabilities or any consequences incidental, or punitive damages attributable to negligence or strict liability, all by way of example.

While Holjeron provides application assistance, personally and through literature, it is up to the customer to determine the suitability of the product in the application.

All information contained herein, including illustrations, specifications and dimensions, is believed to be reliable as of the date of publication, but is subject to change without notice.

Complementary Products

Holjeron manufactures a complete line of smart conveyor controls and device for use with SDS fieldbus networks. To complete your system, have you considered:

- **ZoneLink[®].S Control Modules for 22W and 35W Holjeron MDRs**
- **Holjeron MDRs**
- **Square Shell Motorized Pulleys for Modular Belting**

To request pricing and availability or to place an order:

Phone: (616) 965-9898

Toll-free: (877) 415-9898

General info: info@infinidrivemotors.com

Sales: sales@infinidrivemotors.com

Support issues: support@infinidrivemotors.com

Address: InfiniDrive™ Motor Manufacturing
2686 3 Mile Rd. NW, Grand Rapids, MI 49534 USA

About the Holjeron brand:

Our products are all designed and produced by us.

We give you the technology that best suits your needs. Our engineers can supply the distributed I/O solutions that meet your specific needs.

We push intelligence to the process

Holjeron's smart quick-connect products can reduce wiring and give you diagnostics designed for your material handling system. Our products are designed with your system in mind. Using industry standards, we explore new ways to make things work in industrial automation. We apply the requisite technology to deliver the solution your system needs.

Membership

Holjeron is an active participant in key industry organizations and standards bodies.



Holjeron is an InfiniDrive™ Motor Manufacturing Company